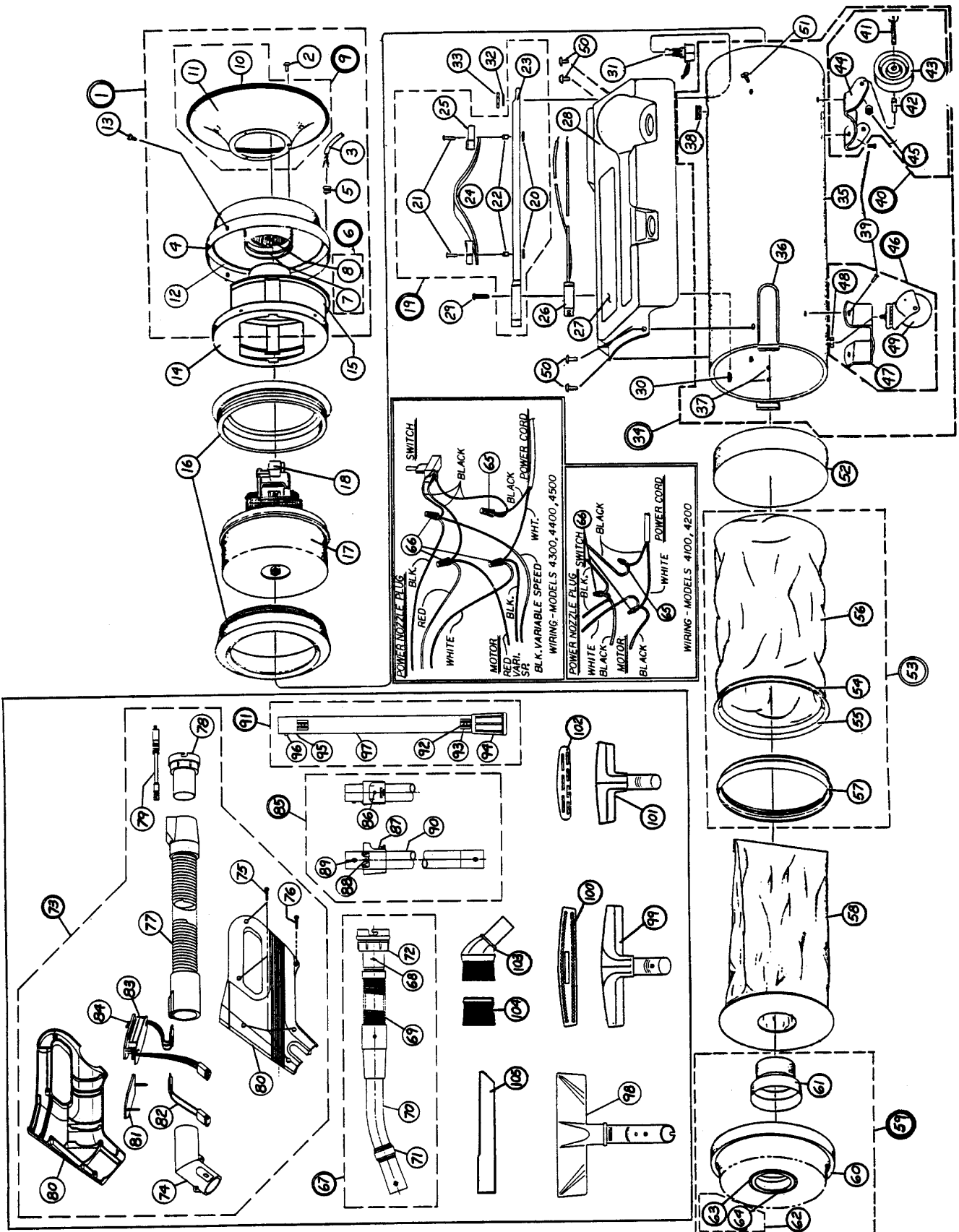


Models: 4100, 4200, 4300, 4400, 4500



ROYAL

METAL TANKS

Models: 4100, 4200, 4300, 4400, 4500

1.....	NLA.....	End Bell & Cord Ring Assy, 4100, 4200	52.....	R-415030.....	Filter Disc
1A.....	NLA.....	End Bell & Cord Ring Assy, 4300, 4400	53.....	R-041140.....	Bag Assembly
1B.....	R-415764.....	End Bell & Cord Ring Assy, 4500	54.....	NLA.....	Bag Clamping Wire
2.....	R-008241.....	Rivet	55.....	NLA.....	Bag Inlet
3.....	NLA.....	Cord, 25 ft, 4100, 4200	56.....	NLA.....	Cloth Bag
3A.....	NLA.....	Cord, 30 ft, 4300, 4400	57.....	R-701407.....	Inlet Gasket
3B.....	R-041437A.....	Cord, 30 ft, 4500	58.....	R-401403.....	Envelope w/ 4 Paper Bags
4.....	NLA.....	End Bell, 4100, 4200	59.....	R-040173.....	End Bell Assy, front
4A.....	NLA.....	End Bell, 4300, 4400, 4500	60.....	R-401777.....	Front End Bell
5.....	R-880304.....	Strain Relief	61.....	R-775794.....	Inlet Tube
6.....	R-026065.....	Connector Assembly	62.....	R-026056.....	Connector Assy
7.....	NLA.....	Pin	63.....	NLA.....	Connector Pin
8.....	NLA.....	Connector Stamping	64.....	NLA.....	Connector Stamping
9.....	R-040169A.....	Cord Storage Ring Assy, 4100,4200,4300, 4400	65.....	R-259761.....	Solderless Connector, small
9A.....	R-040169A.....	Cord Storage Ring Assembly, 4500	66.....	R-259762.....	Solderless Connector, large
10.....	R-401201.....	Bumper, 4100, 4200, 4300,	67.....	R-041084B.....	7 ft Hose & Bleed Valve Assy, 4100
10A.....	R-401201A.....	Bumper,	68.....	NLA.....	Split Rivet
11.....	NLA.....	Storage Ring	69.....	NLA.....	Hose Assy, blue vinyl
12.....	R-156776.....	Gasket, 4100, 4200	69.....	R-410802B.....	Hose Assy, grey vinyl
13.....	R-200707.....	Screw	70.....	NLA.....	Curved Wand
14.....	R-401062.....	Rear Motor Support Assy	71.....	NLA.....	Bleed Valve
15.....	R-411277.....	Air Deflector, 4300,4400,4500	72.....	R-190180B.....	Hose Connector Assy
16.....	R-350060.....	Motor Support	73.....	NLA.....	Power Grip & Electric Hose Assy
17.....	R-435210.....	Motor Assembly, 4100, 4200	73B.....	NLA.....	Power Grip & Electric Hose Assy, 4500
17A.....	NLA.....	Motor Assembly, 4300, 4400	74.....	R-417005A.....	Dirt Passage Tube, 4300, 4200, 4400
17B.....	R-460003.....	Motor Assembly, 4500	74A.....	R-417005A.....	Dirt Passage Tube, 4500
18.....	NLA.....	Carbon Brush Assy, 4100, 4200	75.....	NLA.....	Screw
18A.....	NLA.....	Carbon Brush Assy, 4300, 4400	76.....	NLA.....	Screw
18B.....	NLA.....	Carbon Brush Assy, 4500	77.....	R-420802A.....	Electric Hose, 4200
19.....	R-0411302.....	Handle Assembly, 4100, 4200, 4300, 4400	77A.....	NLA.....	Electric Hose, 4300, 4400
19A.....	NLA.....	Handle Assembly, 4500	77B.....	R-467802.....	Electric Hose, 4500
20.....	R-011246.....	Washer	78.....	R-049780A.....	Connector Assy
21.....	NLA.....	Rivet	79.....	NLA.....	Pigtail, 2 wire, 4200, 4250
22.....	R-601772.....	Spacer	79A.....	R-041728A.....	Pigtail, 3 wire
23.....	NLA.....	Wiring Duct	80.....	NLA.....	Housing Assy
24.....	R-701314B.....	Handle, 4100, 4200, 4300, 4400	81.....	NLA.....	Cover & Label Assy, 4200
24A.....	R-7013146.....	Handle, 4500	82.....	NLA.....	Plug Assy, 4200
25.....	R-750725.....	Grip Stamping	83.....	R-440030.....	Circuit Board Assy, 4300, 4400
26.....	R-401323.....	Plug, w/ leads, 4100, 4200	83A.....	R-2460030.....	Circuit Board Assy, 4500
26A.....	R-460001.....	Plug, w/ leads, 4300, 4400, 4500	84.....	R-170176.....	Button, suction control, 4300, 4400, 4500
27.....	NLA.....	Label, 4100, 4200	85.....	R-041077.....	Upper Wand Assembly, 4100
27A.....	NLA.....	Label, 4300, 4400	85A.....	R-041777A.....	Upper Wand Assembly, 4200, 4300, 4400, 4500
27B.....	NLA.....	Label, 4500	86.....	R-133054.....	Rivet, 5200, 4300, 4400, 4500
28.....	R-411000A.....	Tool Caddy, 4100, 4200, 4300, 4400	87.....	NLA.....	Cuff, 4200, 4300, 4400
28A.....	R-411000A.....	Tool Caddy, 4500	87A.....	NLA.....	Cuff, 4500
29.....	R-411752.....	Screw	88.....	R-008241.....	Rivet
30.....	R-411612.....	Handle Nut	89.....	NLA.....	Snap Button
31.....	R-413302.....	Switch, push type, 4100, 4200	90.....	NLA.....	Upper Wand, 4100
31A.....	R-460002.....	Switch, toggle type, 4300, 4400, 4500, 6 leads	90A.....	NLA.....	Upper Wand, 4200, 4300, 4400, 4500
32.....	NLA.....	Lockwasher, switch	91.....	NLA.....	Lower Wand, 4100, 4200, 4300, 4400
33.....	R-153319.....	Nut, switch	91A.....	R-041776A.....	Lower Wand, 4500
34.....	R-042071.....	Casing & Wheels Assy, 4100, 4200	92.....	R-010442.....	Rivet
34A.....	NLA.....	Casing & Wheels Assy, 4300, 4400	93.....	NLA.....	Cord Clip, 4100, 4200, 4300, 4400
34B.....	NLA.....	Casing & Wheels Assy, 4500	93A.....	NLA.....	Cord Clip, 4500
35.....	R-041162.....	Casing Assy, 4100, 4200, 4300, 4400	94.....	R-901843A.....	Tube Seal, 4100, 4200, 4300, 4400
35A.....	R-041162.....	Casing Assy, 4500, 4600	94A.....	R-901843A.....	Tube Seal, 4500
36.....	R-040174B.....	Clamp Assy, 4100, 4200, 4300, 4400	95.....	R-008241.....	Rivet
36A.....	R-040174B.....	Clamp Assy, 4500	96.....	R-401232.....	Snap Button
37.....	R-008241.....	Rivet	97.....	NLA.....	Lower Wand
38.....	R-230324.....	Grommet	98.....	R-241020B.....	11" Carpet Nozzle Assy, 4100, 4300
39.....	R-133054.....	Rivet	99.....	NLA.....	10" Floor Brush Assy, 4100, 4200, 4300, 4400
40.....	R-026105.....	Rear Wheels Assy	99A.....	R-415682A.....	10" Floor Brush Assy, 4500
41.....	R-260042.....	Screw	100.....	NLA.....	Brush Insert
42.....	R-260772.....	Spacer	101.....	NLA.....	6" Upholstery Tool, 4100, 4200, 4300, 4400
43.....	NLA.....	Wheel	101A.....	R-415582A.....	6" Upholstery Tool, 4500
44.....	R-966006.....	Wheel Bracket	102.....	NLA.....	Plastic Insert
45.....	R-413709.....	Hex Nut	103.....	NLA.....	Round Brush Assy, 4100, 4200, 4300, 4400
46.....	NLA.....	Front Wheels Assy, 4100, 4200	103A.....	R-097282A.....	Round Brush Assy, 4500
46A.....	R-070275.....	Front Wheels Assy	104.....	R-972806.....	Brush Insert
47.....	R-701119.....	Bracket	105.....	NLA.....	Crevice Tool, 4100, 4200, 4300, 4400
48.....	R-413612.....	Hex Nut	105A.....	R-258801A.....	Crevice Tool, 4500
49.....	R-988440.....	Caster, swivel ball	NLA.....	NLA.....	Power Nozzle Assy, 4100
50.....	R-133054.....	Rivet	NLA.....	R-610110.....	Power Nozzle Assy, 4200, 4300, 4400
51.....	R-350810.....	Screw	NLA.....	NLA.....	Power Nozzle Assy, 4500

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