

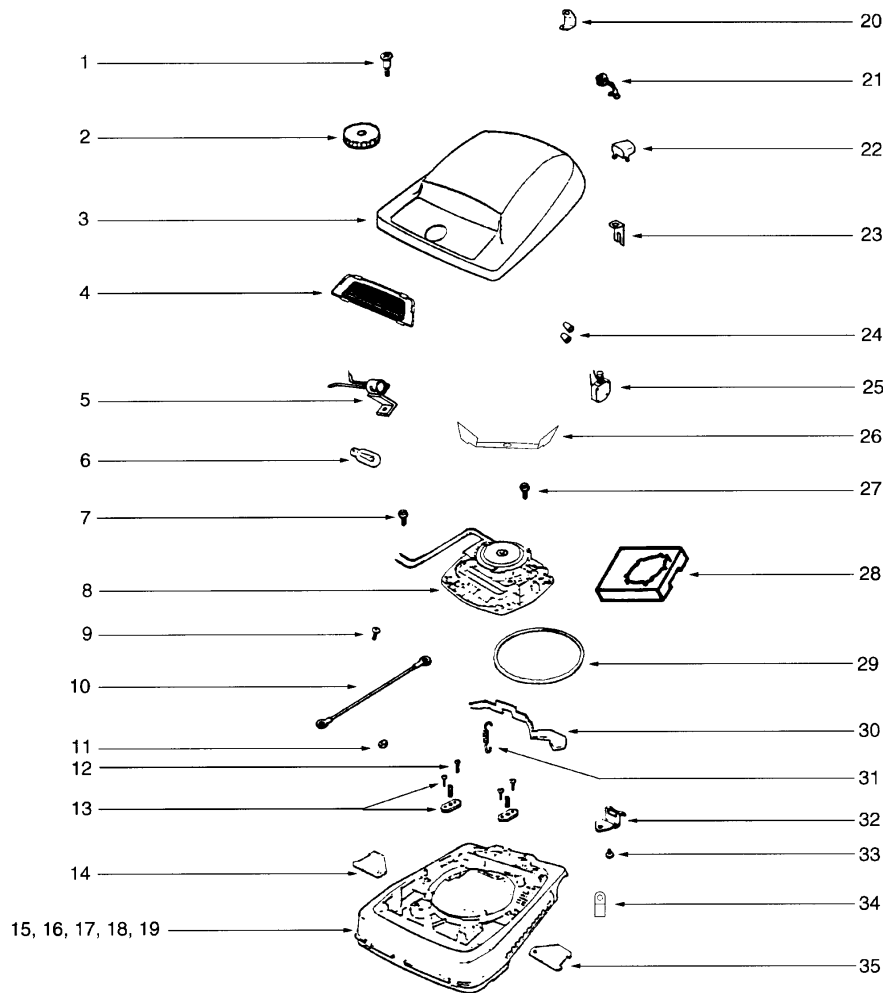
# COMMERCIAL UPRIGHTS

Commercial

Models: S647A

S Series

## UPPER CASTING ASSEMBLY



- 1.....E-53143.....Screw, 10 pk
- 2.....E-380532.....Knob
- 3.....E-543149.....Hood assembly
- 4.....E-141931.....Lens
- 5.....E-35958A.....Headlight socket assembly
- 6.....E-40009A.....Headlight
- 7.....E-5323814.....Motor mounting screw, 10 pk
- 8.....E-543523.....Motor assembly
- 9.....E-532282.....Screw, 10 pk
- 10.....E-55296.....Wire and terminal assembly
- 11.....E-532135.....Nut, 10 pk
- 12.....E-5323813.....Screw, 10 pk
- 13.....E-53140.....Clamp and screw assembly
- 14.....E-36263.....Wheel cover
- 15.....E-579027.....Base assembly
- 16.....E-24964A1.....Cam, R.H.
- 17.....E-24965A1.....Cam, L.H.

- 18.....E-53118.....Cam Rivet, 10 pk
- 19.....E-53133.....Washer, 10 pk
- 20.....E-375901.....Bushing bracket
- 21.....E-530891.....Strain relief bushing, 10 pk
- 22.....E-268083.....Switch button
- 23.....E-37989.....Switch clip
- 24.....E-601921.....Wire splice, 5 pk
- 25.....E-137385.....Switch assembly
- 26.....E-71146.....Light shield
- 27.....E-5323814.....Screw, 10 pk
- 28.....E-38067SV.....Air separator
- 29.....E-30517.....Motor seal gasket
- 30.....E-24834A3.....Foot pedal
- 31.....E-53097.....Foot pedal spring, 10 pk
- 32.....E-37034.....Adapter retainer spring
- 33.....E-5323811.....Screw, 10 pk
- 34.....E-53160.....Cable clamp, 5 pk
- 35.....E-36263.....Wheel cover

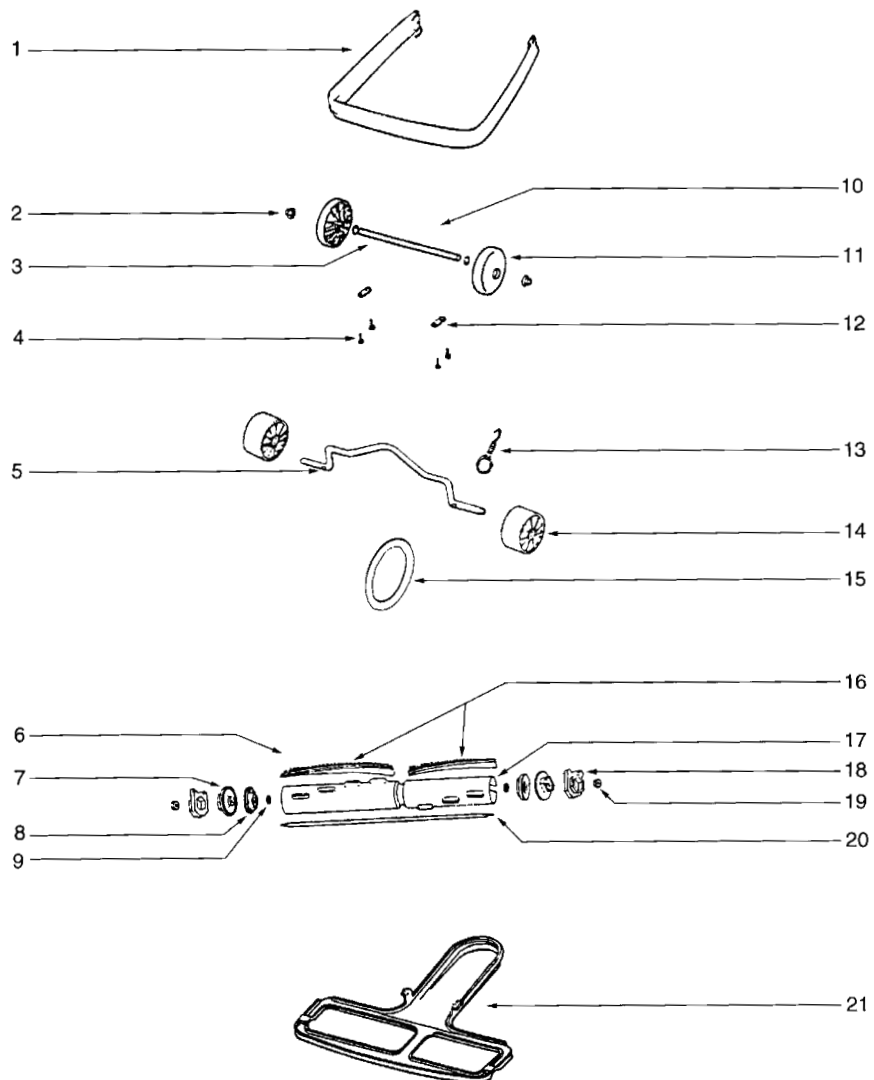
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## LOWER CASTING ASSEMBLY



- 1.....E-2629618.....Furniture guard
- 2.....E-53121.....Push nut, 10 pk
- 3.....E-37183.....Rear axle
- 4.....E-5323811.....Screw, 10 pk
- 5.....E-35947A.....Front axle
- 6.....E-53270.....Disturbulator assembly
- 7.....E-26057A.....Disturbulator cap
- 8.....E-54256.....Bearing and retainer assembly
- 9.....E-53184.....Klipring
- 10.....E-60161.....Wheel and axle assembly
- 11.....E-26242119N.....Rear wheel
- 12.....E-53201.....Axle clamp, 10 pk
- 13.....E-530762.....Axle spring, 6 pk
- 14.....E-35859A1.....Front wheel
- 15.....E-52100.....Belt, 2 pk
- 16.....E-522824.....Bristle strip set
- 17.....E-132363.....Disturbulator tube
- 18.....E-26059A.....Cap cover
- 19.....E-53158.....Nut, 10 pk
- 20.....E-25937.....Shaft
- 21.....E-259221.....Bottom plate assembly

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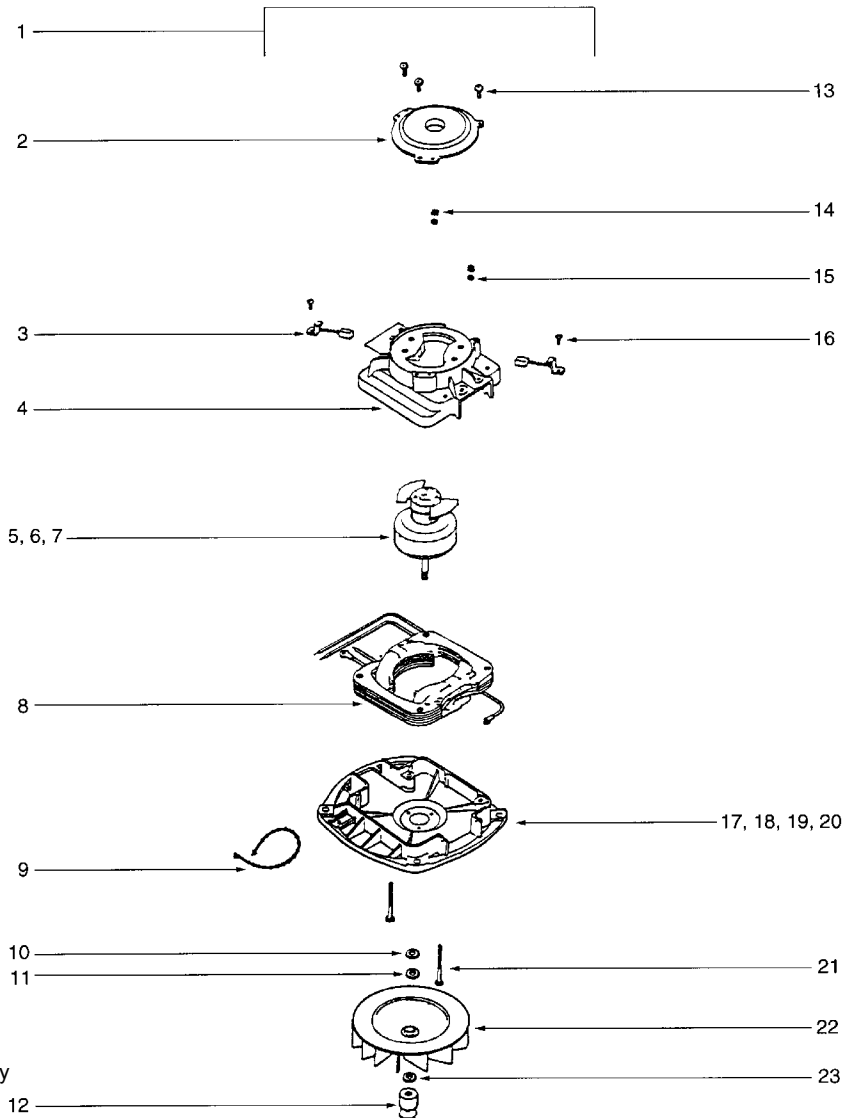
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## MOTOR ASSEMBLY



- 1..... E-543523.....Motor assembly complete
- 2..... E-20217E.....retainer assembly
- 3..... E-30478.....Motor brush assembly
- 4..... E-54396.....Motor cover
- 5..... E-544253.....Armature fan and bearing assembly
- 6..... E-530885.....Bearing, 5 pk
- 7..... E-30474A.....Fan
- 8..... E-534412.....Field assembly
- 9..... E-467131.....Cable tie
- 10..... E-54811.....Washer, 10 pk
- 11..... E-53148.....Fan washer, 10 pk
- 12..... E-370122.....Pulley
- 13..... E-53138.....Retainer screw, 10 pk
- 14..... E-56817.....Hex nut
- 15..... E-532224.....Lock washer, 10 pk
- 16..... E-532192.....Brush screw
- 17..... E-541691.....Motor base assembly
- 18..... E-20217E.....Bearing retainer
- 19..... E-530885.....Bearing, 5 pk
- 20..... E-531871.....Rivet, 10 pk
- 21..... E-53142.....Orlo thread screw, 10 pk
- 22..... E-12988.....Fan
- 23..... E-53148.....Fan washer, 10 pk

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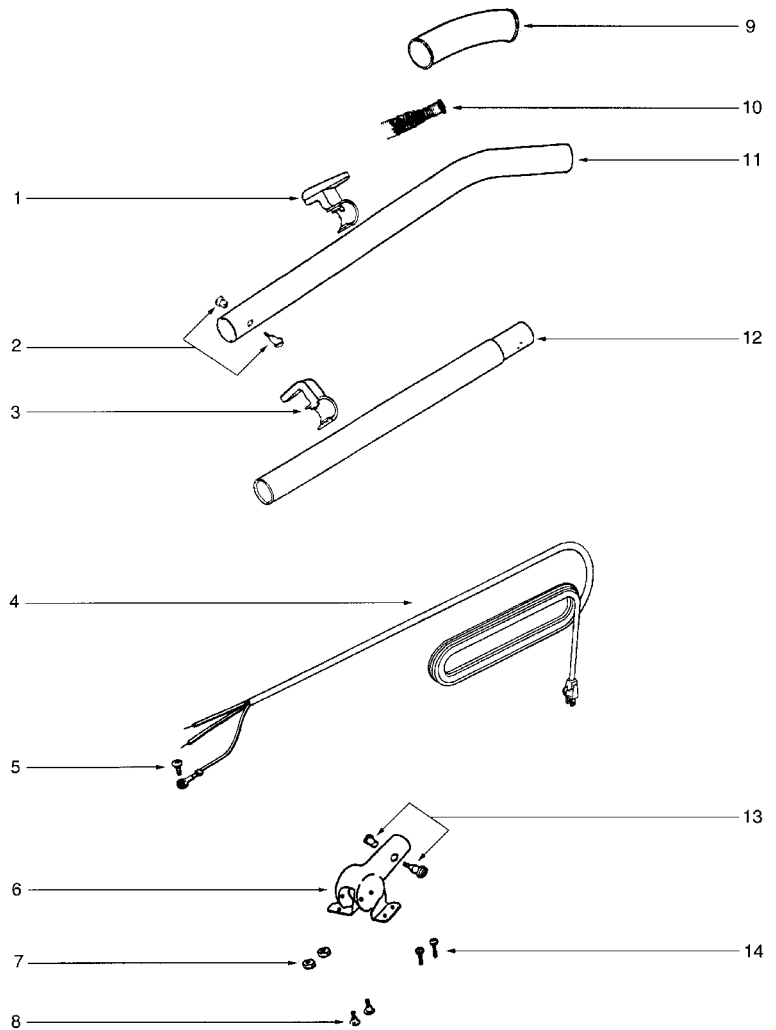
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**S Series**

## HANDLE ASSEMBLY

- 1..... E-369652..... Upper cord retainer
- 2..... E-531981..... Handle screw and nut assembly, 6 pk
- 3..... E-135212..... Lower cord retainer
- 4..... E-2738210..... Supply cord
- 5..... E-5323813..... Screw, 10 pk
- 6..... E-381831SV..... Handle socket assembly
- 7..... E-532135..... Nut, 10 pk
- 8..... E-53145..... Bolt, 10 pk
- 9..... E-25103A4..... Handle grip
- 10..... E-53077..... Spring, 5 pk
- 11..... E-261764..... Upper handle assembly
- 12..... E-126378..... Lower handle tube
- 13..... E-531981..... Screw and nut assembly, 6 pk.
- 14..... E-5323813..... screw, 10 pk



## BAG ASSEMBLY

- 1..... E-5397729..... Bag assembly
- 3..... E-55332A..... Hardware package
- 4..... E-47722..... Bag spring
- 5..... E-52320..... Disposable bags (style F and G)

