

# COMMERCIAL UPRIGHTS

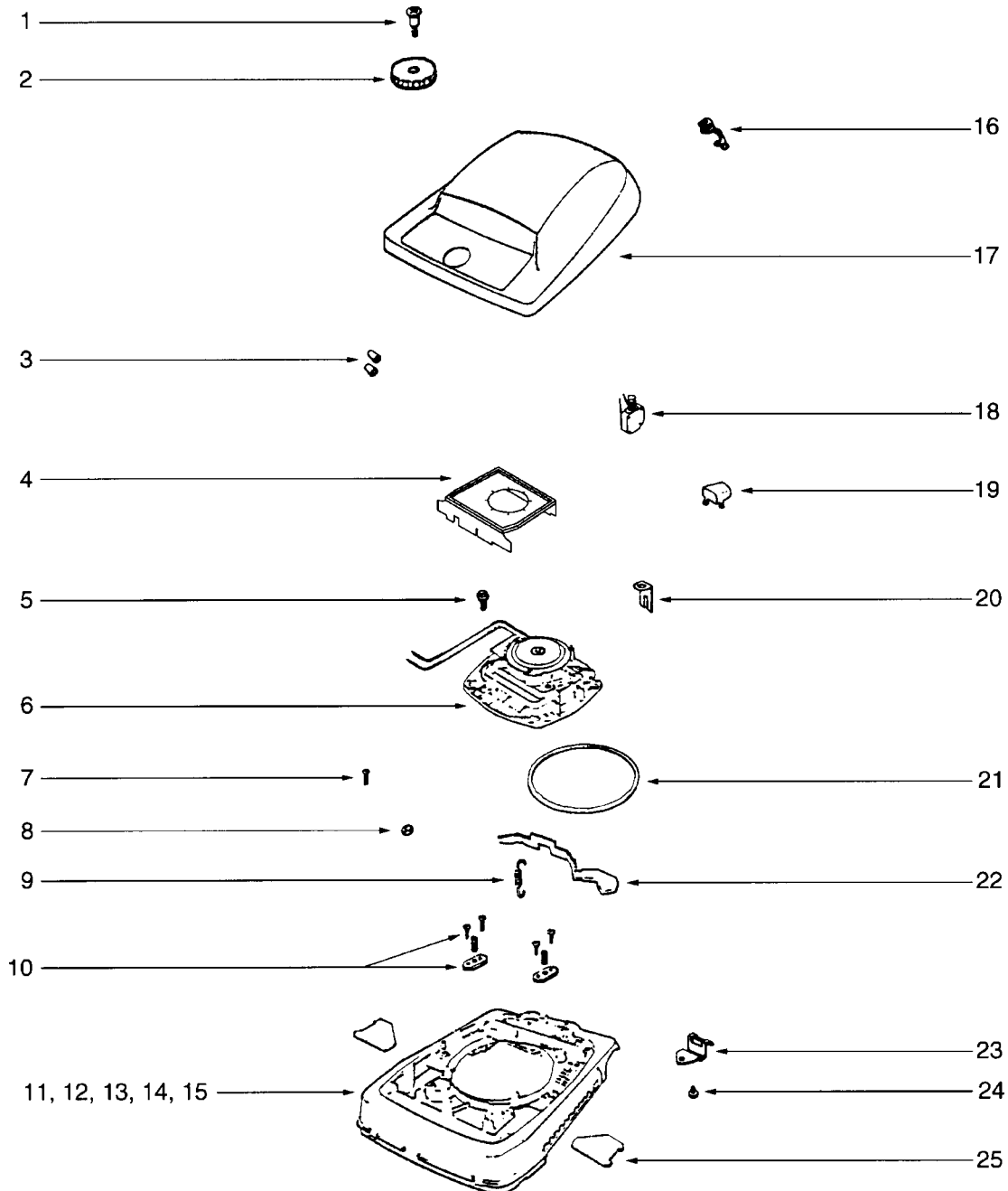
# Commercial

Models: S634A

S Series

## UPPER CASTING ASSEMBLY

- |   |  |
|---|--|
| 1 ..... E-53143 ..... Screw, 10 pk                    | 14 ..... E-53118 ..... Cam rivet, 10 pk              |
| 2 ..... E-380533 ..... Knob                           | 15 ..... E-53133 ..... Washer, 10 pk                 |
| 3 ..... E-601921 ..... Wire splice, 5 pk              | 16 ..... E-530891 ..... Strain relief bushing, 10 pk |
| 4 ..... E-37676ASV ..... Air separator                | 17 ..... E-543148 ..... Hood assembly                |
| 5 ..... E-5323814 ..... Motor mounting screw, 10 pk   | 18 ..... E-137385 ..... Switch                       |
| 6 ..... E-533497 ..... Motor assembly                 | 19 ..... E-268083 ..... Switch button                |
| 7 ..... E-546692 ..... Screw, 10 pk                   | 20 ..... E-37989 ..... switch clip                   |
| 8 ..... E-532135 ..... Nut, 10 pk                     | 21 ..... E-30517 ..... Motor seal gasket             |
| 9 ..... E-53097 ..... Foot pedal spring, 10 pk        | 22 ..... E-24834A3 ..... Foot pedal                  |
| 10 ..... E-53140 ..... Clamp and screw assembly, 6 pk | 23 ..... E-37034 ..... Retaining spring              |
| 11 ..... E-540045 ..... Base assembly                 | 24 ..... E-5323811 ..... screw, 10 pk                |
| 12 ..... E-24964A1 ..... Cam, R.H.                    | 25 ..... E-36263 ..... Wheel cover                   |
| 13 ..... E-24965A1 ..... Cam, L.H.                    |  |



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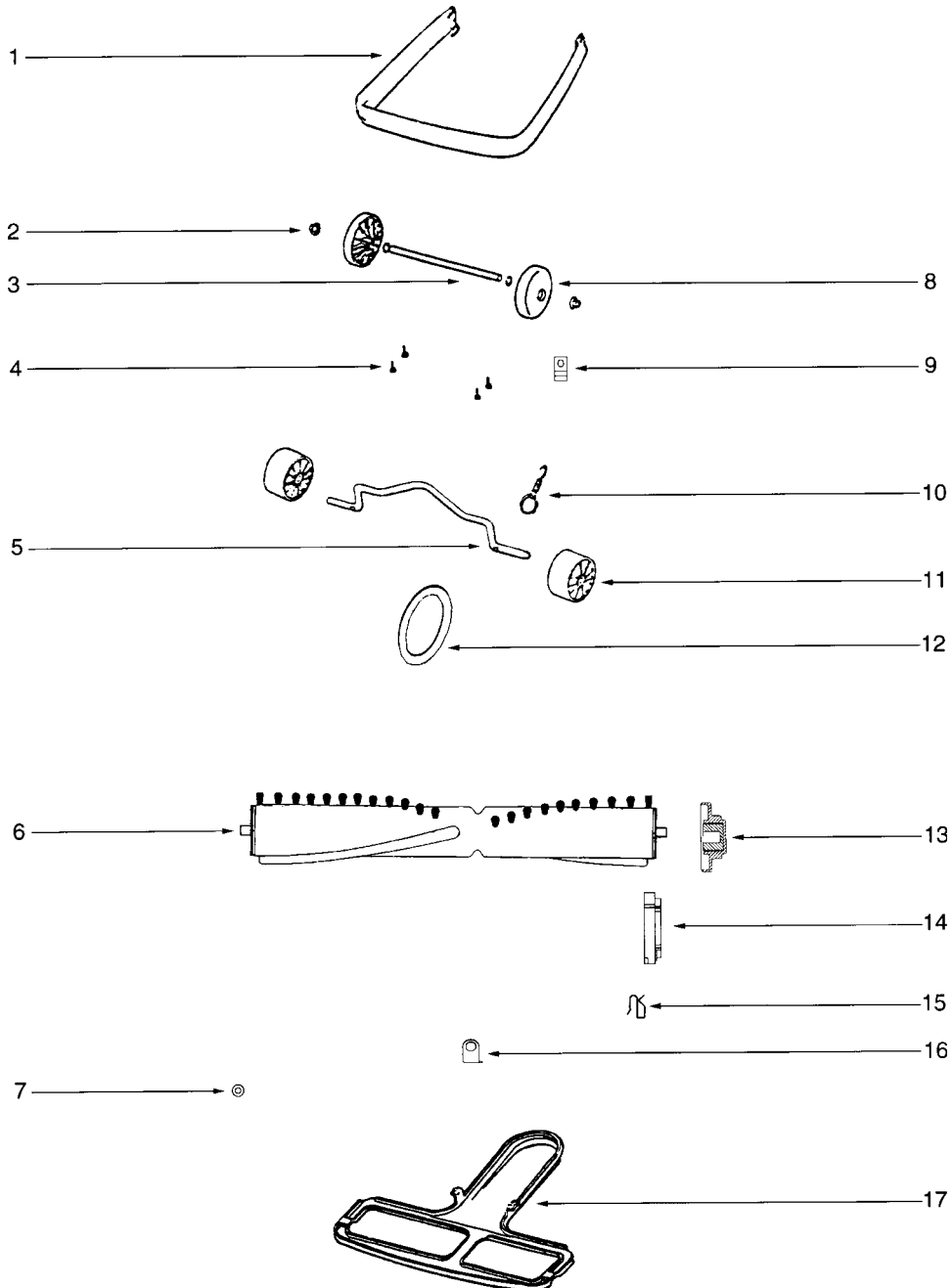
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Models: S634A

S Series

## LOWER CASTING ASSEMBLY

- |   |  |
|---|--|
| 1 ..... E-3634220 ..... Furniture guard       | 10 ..... E-530762 ..... Axle spring, 6 pk            |
| 2 ..... E-53121 ..... Push nut, 10 pk         | 11 ..... E-35859A1 ..... Front wheel                 |
| 3 ..... E-47562 ..... Rear axle               | 12 ..... E-521001 ..... belt, 2 pk                   |
| 4 ..... E-5323811 ..... Screw, 10 pk          | 13 ..... E-38138 ..... Disturbulator cap and bearing |
| 5 ..... E-53947A ..... Front axle             | 14 ..... E-26059A ..... Cap cover                    |
| 6 ..... E-541041 ..... Disturbulator assembly | 15 ..... E-55015 ..... Clip                          |
| 7 ..... E-54560 ..... Washer, 10 pk           | 16 ..... E-375901 ..... Bushing bracket              |
| 8 ..... E-358582 ..... Rear wheel             | 17 ..... E-259221 ..... Bottom plate assembly        |
| 9 ..... E-53111 ..... Clip, 5 pk              |  |



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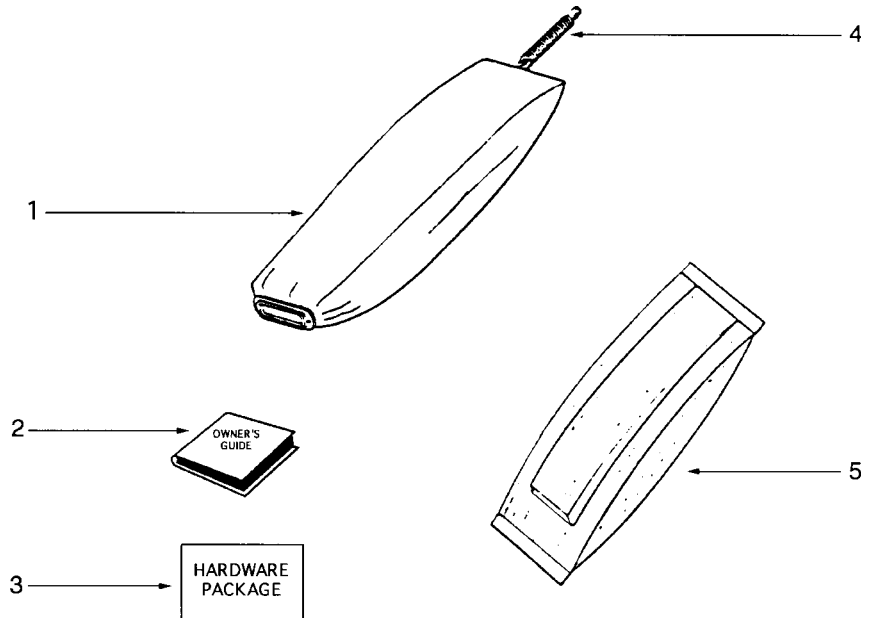
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Models: S634A

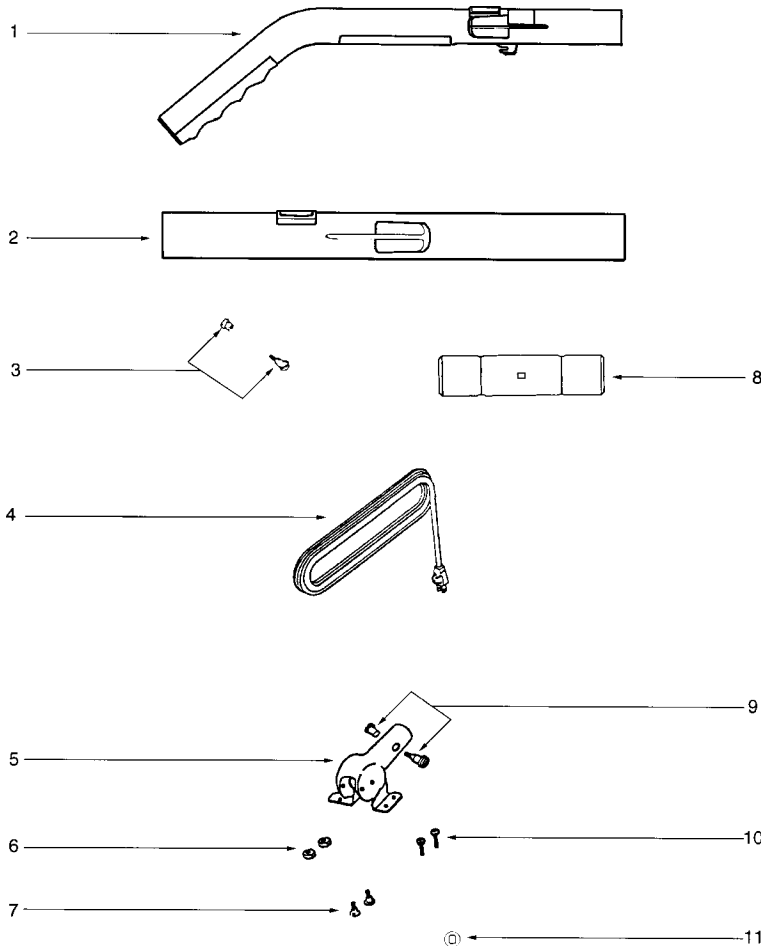
S Series

## BAG ASSEMBLY

- 1 ..... E-5397729 ..... Bag assembly
- 3 ..... E-57062B ..... Hardware package
- 4 ..... E-47722 ..... Bag spring
- 5 ..... E-52320 ..... Disposable bags, style F and G



## HANDLE ASSEMBLY



- 1 ..... E-25989A5 ..... Upper handle assembly
- 2 ..... E-542672 ..... Lower handle assembly
- 3 ..... E-531981 ..... Handle screw, 6 pk
- 4 ..... E-2738210 ..... Supply cord
- 5 ..... E-271372SV ..... Handle socket assembly
- 6 ..... E-532135 ..... Nut, 10 pk
- 7 ..... E-53145 ..... Bolt, 10 pk
- 8 ..... E-259883 ..... Handle tube connector
- 9 ..... E-531981 ..... Screw and nut assembly, 6 pk
- 10 ..... E-5323813 ..... Screw, 10 pk
- 11 ..... E-530804 ..... Snap pin, 5 pk

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Models: S634A

S Series

## MOTOR ASSEMBLY

- |         |                  |                                   |          |                |                       |
|---------|------------------|-----------------------------------|----------|----------------|-----------------------|
| 1 ..... | E-533497 .....   | Motor assembly complete           | 9 .....  | E-495071 ..... | Pulley                |
| 2 ..... | E-25172A1 .....  | Motor brush assembly              | 10 ..... | E-531311 ..... | Retainer screw, 10 pk |
| 3 ..... | E-534703 .....   | Armature fan and bearing assembly | 11 ..... | E-541711 ..... | Motor base assembly   |
| 4 ..... | E-530884 .....   | Bearing, 5 pk                     | 12 ..... | E-544121 ..... | Bearing retainer      |
| 5 ..... | E-26136 .....    | Fan                               | 13 ..... | E-530884 ..... | Bearing, 5 pk         |
| 6 ..... | E-54172 .....    | Motor fan housing                 | 14 ..... | E-531871 ..... | Rivet, 10 pk          |
| 7 ..... | E-265202SV ..... | Field assembly                    | 15 ..... | E-129881 ..... | Fan                   |
| 8 ..... | E-53148 .....    | Fan washer, 10 pk                 | 16 ..... | E-54811 .....  | Fan washer, 10 pk     |

