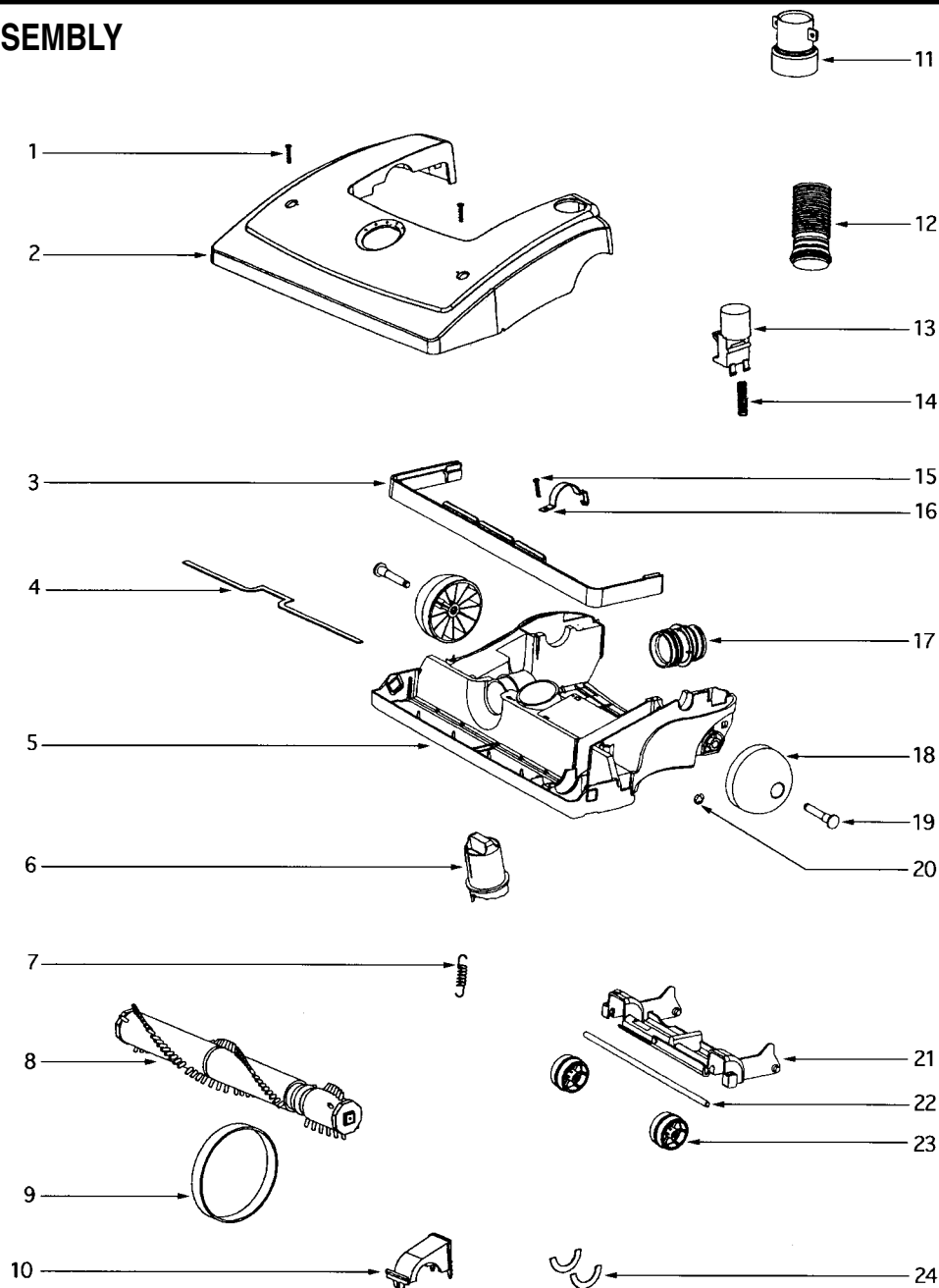


# EUREKA UPRIGHTS

Model: 4640AV

**4600 Series**  
**Victory Whirlwind**

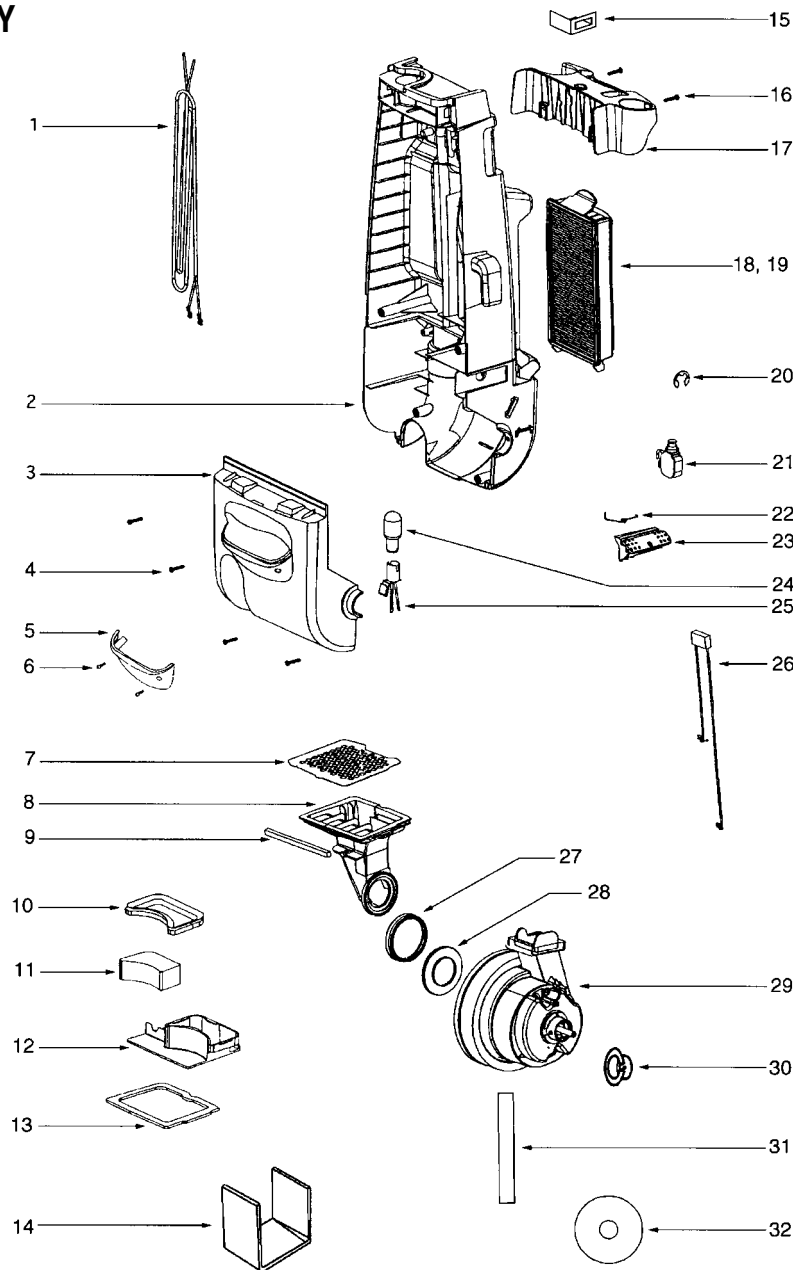
## NOZZLE ASSEMBLY



2

- |                       |                        |                       |                          |
|-----------------------|------------------------|-----------------------|--------------------------|
| 1 ..... E-5323844     | Screw, 10 pk           | 13 ..... E-27467A288N | Handle release button    |
| 2 ..... E-5493377     | Hood assembly          | 14 ..... E-60133      | Compression spring ,5 pk |
| 3 ..... E-15237A288N  | Furniture guard        | 15 ..... E-531971     | Screw, 10 pk             |
| 4 ..... E-585061      | Gasket                 | 16 ..... E-384202     | Clamp                    |
| 5 ..... E-6084310     | Base assembly          | 17 ..... E-28243A316N | Base adapter             |
| 6 ..... E-27462E288N  | Height adjustment knob | 18 ..... E-39260B119N | Rear wheel               |
| 7 ..... E-54943       | Spring, 10 pk          | 19 ..... E-38590A     | Rear axle                |
| 8 ..... E-602513      | Brushroll assembly     | 20 ..... E-54432      | Retaining ring           |
| 9 ..... E-61120       | Belt, 2 pk             | 21 ..... E-14993C119N | Wheel carriage           |
| 10 ..... E-543762     | Belt cap assembly      | 22 ..... E-71551      | Front axle               |
| 11 ..... E-27468D119N | Hose cuff              | 23 ..... E-39173A119N | Front wheel              |
| 12 ..... E-384794     | Compression hose       | 24 ..... E-57569      | Felt gasket              |

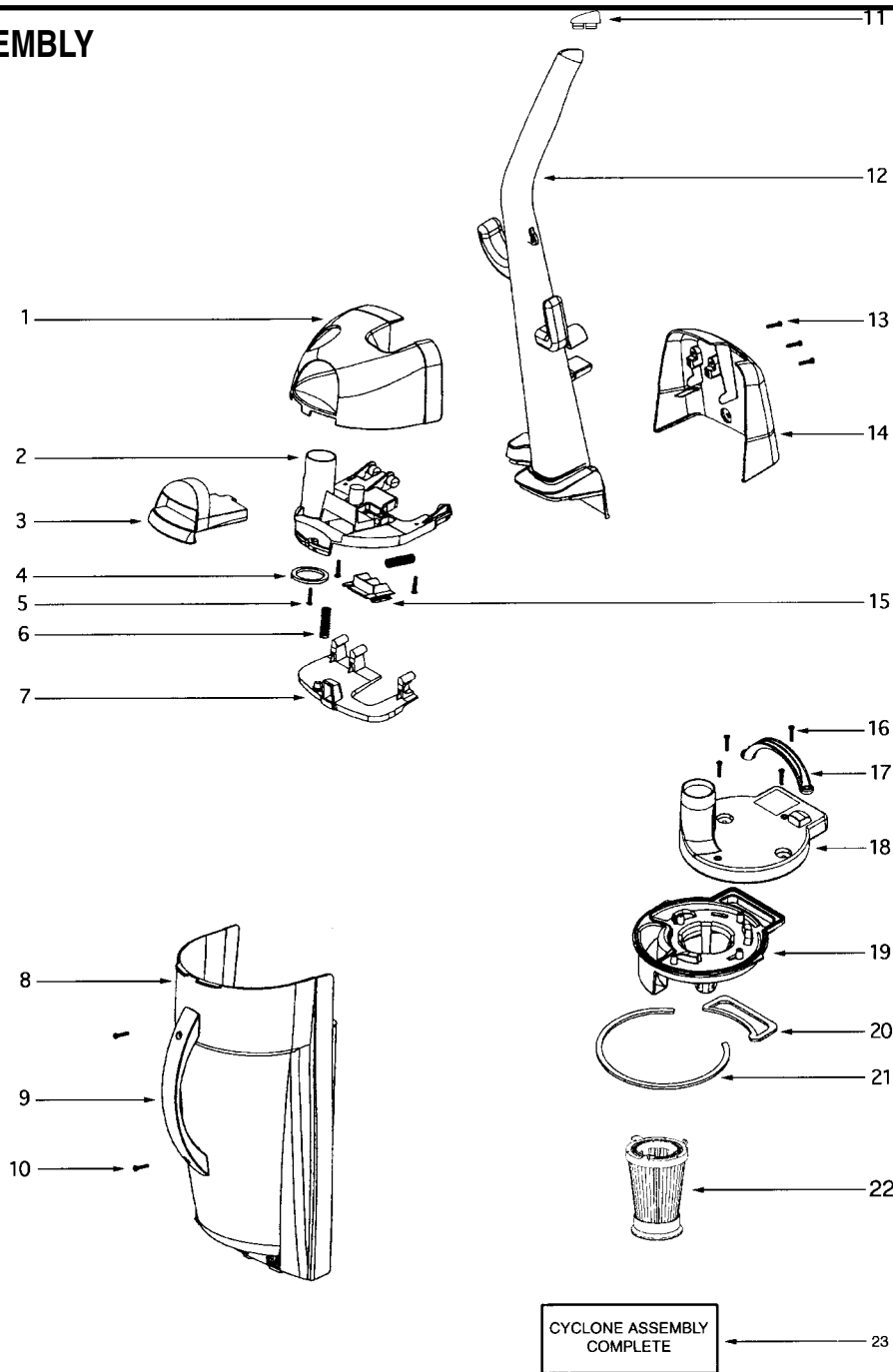
### HOUSING ASSEMBLY



- 1 ..... E-3868016 ..... Supply cord
- 2 ..... E-71608119N ..... rear housing
- 3 ..... E-614329 ..... Motor cover assembly
- 4 ..... E-531971 ..... Screw, 10 pk
- 5 ..... E-15072313N ..... Lens
- 6 ..... E-600682 ..... screw, 10 pk
- 7 ..... E-38425 ..... Air duct grille
- 8 ..... E-15536A119N ..... Air duct
- 9 ..... E-59297SV ..... Air duct gasket
- 10 ..... E-70642 ..... Motor adapter gasket
- 11 ..... E-39348 ..... Pre-motor filter
- 12 ..... E-39346119N ..... Motor intake adapter
- 13 ..... E-39349 ..... Motor intake gasket
- 14 ..... E-38661 ..... Sound foam
- 15 ..... E-71645 ..... Switch shield
- 16 ..... E-531971 ..... screw, 10 pk

- 17 ..... E-15443B119N ..... Tool caddy
- 18 ..... E-61500 ..... HEPA filter insert, 2 pk
- 19 ..... E-284576 ..... Filter frame
- 20 ..... E-601651 ..... Retaining ring, 10 pk
- 21 ..... E-58304A ..... Switch
- 22 ..... E-60134 ..... Torsion spring, 5 pk
- 23 ..... E-27474C288N ..... Switch button
- 24 ..... E-48815 ..... Headlight
- 25 ..... E-386111 ..... headlight socket
- 26 ..... E-392522 ..... Thermostat
- 27 ..... E-27171A ..... Motor intake gasket
- 28 ..... E-39023 ..... Motor intake flange
- 29 ..... E-6026111 ..... Motor assembly
- 30 ..... E-27552B ..... Grommet
- 31 ..... E-27962 ..... Motor gasket
- 32 ..... E-38688 ..... Motor shield

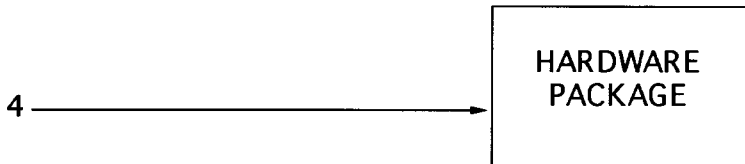
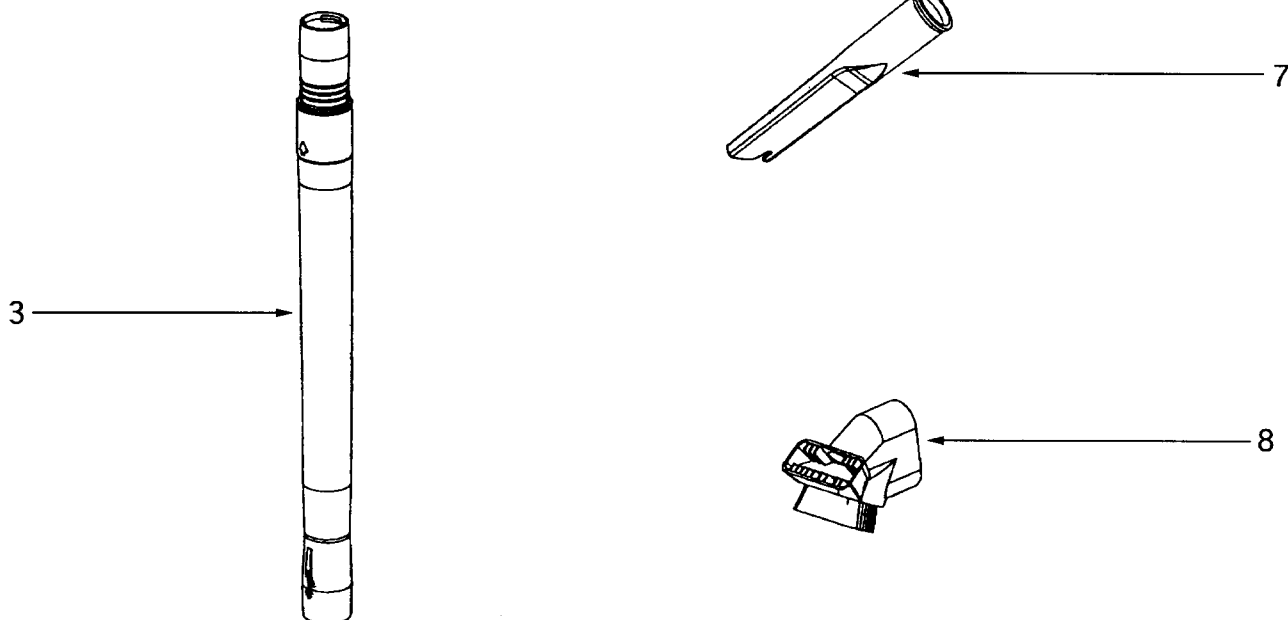
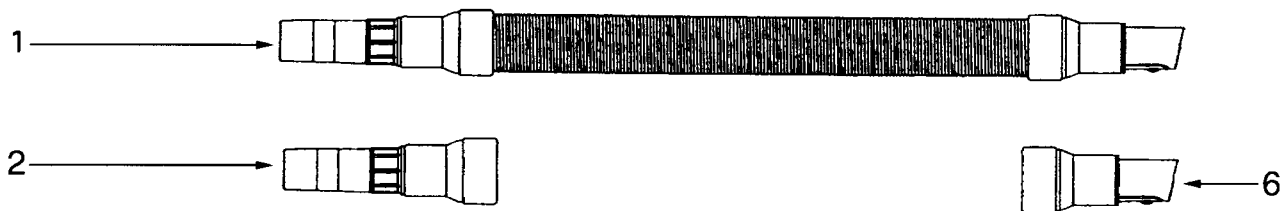
### HANDLE ASSEMBLY



- 1 ..... E-613656 ..... Top cover assembly
- 2 ..... E-15687119N ..... Top hinged support
- 3 ..... E-39347A288N ..... Latch
- 4 ..... E-70644 ..... Gasket
- 5 ..... E-531971 ..... Screw, 10 pk
- 6 ..... E-60133 ..... Compression spring, 5 pk
- 7 ..... E-28462119N ..... Front handle bracket
- 8 ..... E-6131612 ..... Dust cup assembly
- 9 ..... E-28460313N ..... Dust cup handle
- 10 ..... E-531973 ..... Screw, 10 pk
- 11 ..... E-28482A119N ..... Handle cap
- 12 ..... E-711391 ..... Handle assembly

- 13 ..... E-531971 ..... Screw, 10 pk
- 14 ..... E-28463119N ..... Rear handle bracket
- 15 ..... E-70857119N ..... Spring support cover
- 16 ..... E-531971 ..... Screw, 10 pk
- 17 ..... E-70856333N ..... Plenum handle
- 18 ..... E-28461288N ..... Plenum
- 19 ..... E-15686288N ..... Cyclone
- 20 ..... E-39350 ..... Plenum cover gasket
- 21 ..... E-39351 ..... Cyclone gasket
- 22 ..... E-61805 ..... Pleated filter
- 23 ..... E-614742 ..... Cyclone assembly complete

## ATTACHMENTS



- 1 ..... E-612242 ..... Hose assembly
- 2 ..... E-37057A3 ..... Hose coupling
- 3 ..... E-58728B ..... Nesting wands
- 4 ..... E-71917 ..... Hardware package
- 6 ..... E-39279333N ..... Hose connector
- 7 ..... E-272373 ..... Crevice tool
- 8 ..... E-61037 ..... Combination tool